

## How to install BCR2000 - Controller Overlay

Thank you for purchasing the BCR2000 Controller Overlay. Now the operation of your synthesizer becomes much more intuitive. The high-quality overlay can be well installed due its properties (because of the mildly adhesive backing, you can also remove it), which has proven itself several times in practice. But: For a perfect result (installing/removing), we can not take over any guarantee.

If you feel capable to stick it on, which is quite possible with a „steady hand“, please read this manual completely before you start.

### Needed things

- cloth for cleaning (included)
- fixing strips to fix the overlay temporarily (included)
- bright and preferably „dust-free“ environment
- clean and relative fat-free hands

### 1. Clean the device

Now the entire upper surface of the BCR2000 should be cleaned. Remove any dust, dirt or greasy spots with the cloth (included).

### 2. Position and fix the overlay below (temporary)

Place the overlay on the BCR2000 and put it in the best position (all punched holes relatively centered). Now you fix the overlay at the bottom with as many of the supplied fixing strips. Make sure that the fixing strips adhere relatively evenly to the overlay and the device. The strips must be fastened with pressure so that they adhere firmly to the BCR and the overlay.



Now check if the overlay is still in exact position. If not, repeat step 2.

**Attention:** In this step **do not remove** the backside protective foil of the overlay (which protects the adhesive side)!

### 3. Remove the rear protective film

Start at the upper right corner (removal aid) to remove the backside protective foil carefully. Since this happens gradually, it is necessary to hold the overlay a few times and thus touch the adhesive side. This is not a problem as long as the fingers are relatively clean. Now, the overlay is overturned by 180 degrees and the rest of the protective film is slowly pulled off to the side to the left.



**Attention:** The adhesive strips (for temporary fixation) must **not come loose** during this time! In addition, make sure that the now-adhesive overlay does **not** touch the device in this step.

### 4. Stick on the overlay

Now you start slowly, starting with the lower edge (which is fixed by the fixing strips) and stick the overlay from bottom to top.

So first fix the lower, horizontal edge below completely and then work your way up slowly.



**Attention:** In this step you need to be careful, as it is not advisable to remove and replace the overlay multiple times. Take your time and gradually apply the overlay.

### 5. Position and fix the upper overlay (temporary)

The upper overlay is installed the same way as the lower one.



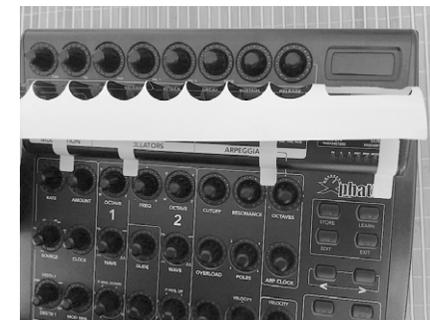
Description:  
See step 2.

### 6. Remove the rear protective film



Description:  
See step 3.

### 7. Stick on the upper overlay



Description:  
See step 4.  
When you are at the top edge of the controller, stick it around the corner.

### 8. Remove fixing strips

Now all you have to do is remove the fixing strips. Congratulations, the overlay is now installed - have fun!